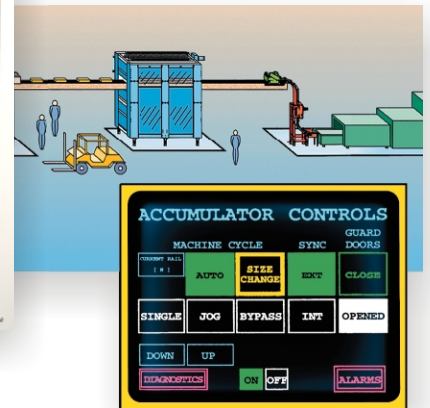
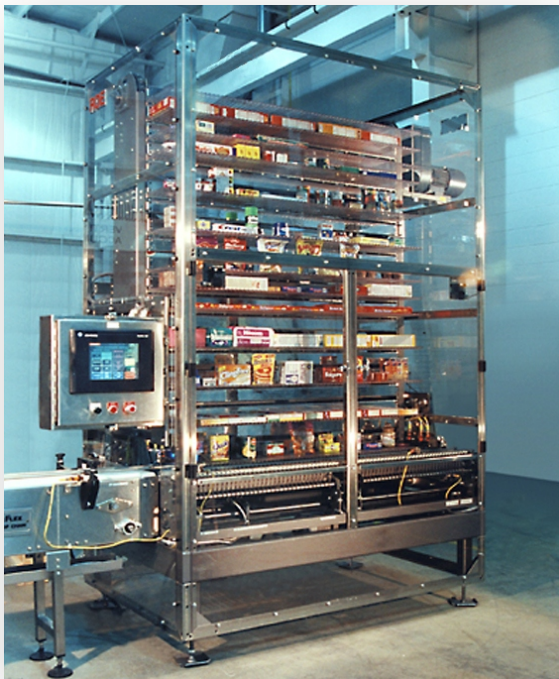
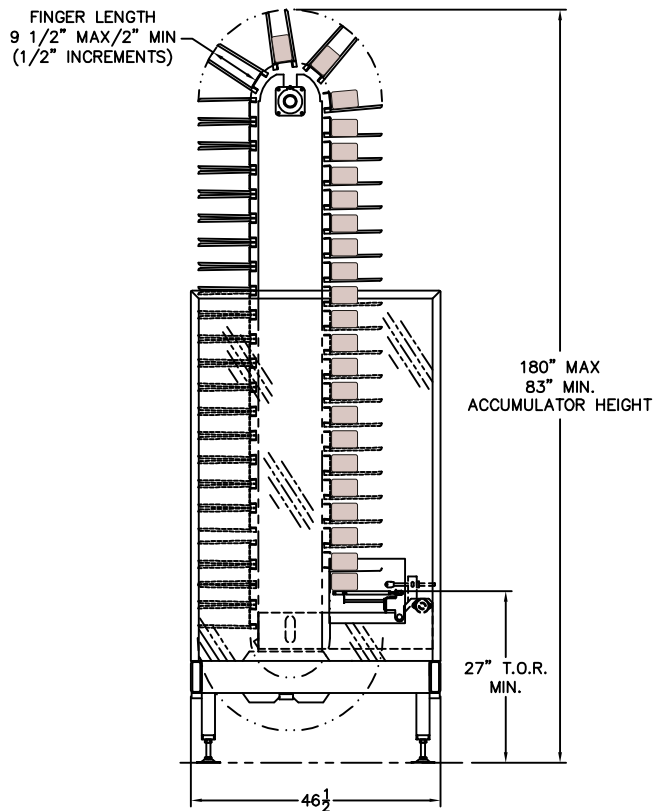


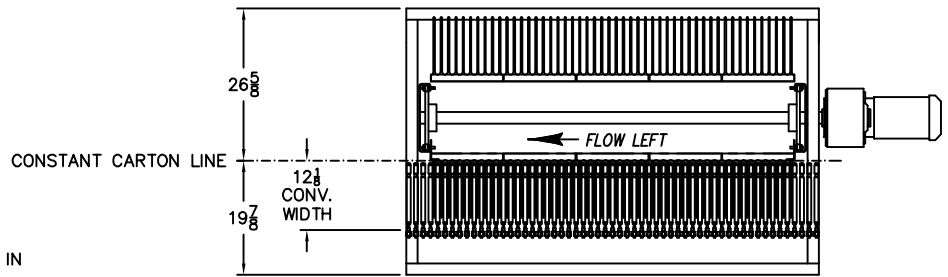
# ROE-LIFT® “Mini”

## FEATURES

- High speed, High Capacity, Gentle
- Provides Completely Automatic Accumulation during downstream Machinery Downtime.
- Open access from operator side and visibility of accumulated product from all sides.
- Rwave® Transfer available on all Mini Models - Allows two or more rows of product to be accumulated on every lift rail.
- Optional Graphical User Interface with Reporting / Data Collection.
- Intuitive Operator Alarms and Displays for Operation and Maintenance.



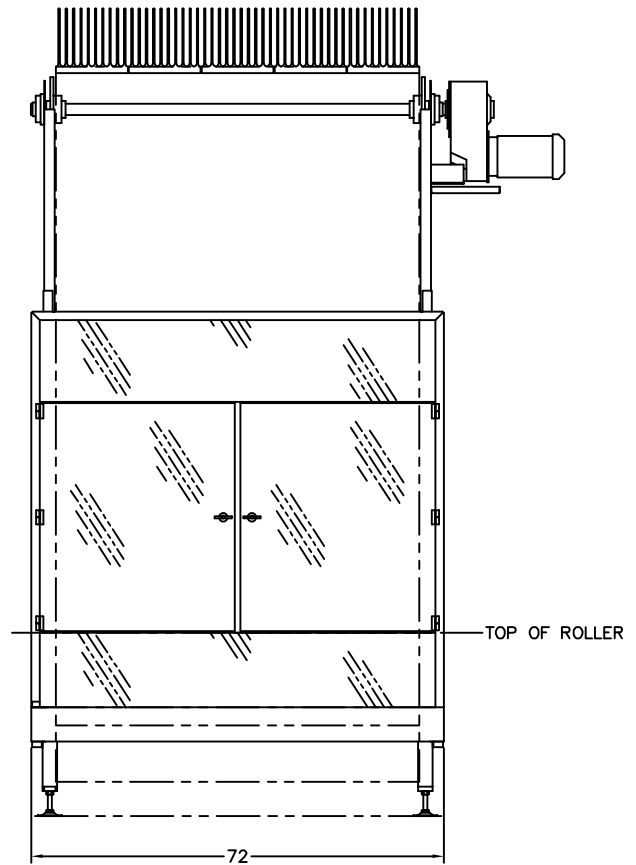
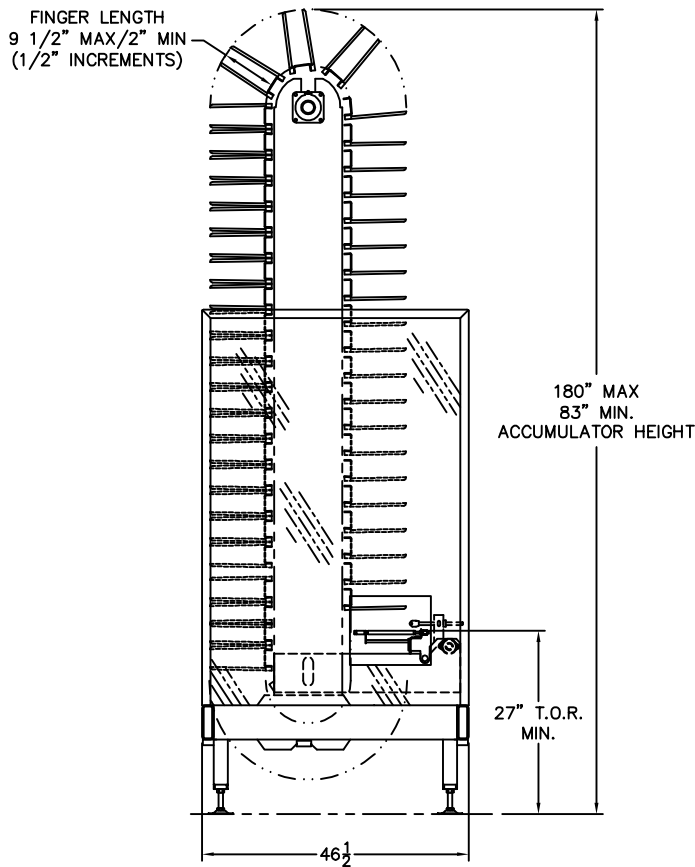
The "Mini" is one of our four "standard footprint" ROE-LIFT® Accumulators. Its time tested and patented design provide a reliable, high speed and high volume accumulation solution. By standardizing the length and width and building to your height and accumulation requirements, we are able to offer the Mini at a substantial cost savings over other accumulation methods.



\* DIMENSIONS ARE SHOWN IN INCHES AND ARE FOR REFERENCE ONLY.

\* OPERATOR SIDE \*

LH FLOW SHOWN  
RH FLOWS OPPOSITE



| Mini Length Accumulation   | Total Storage Capacity | Lift Rails |                       | Package Limits            |       |             |        | Overall Height    |          | Minimum Delivery Height |
|--|------------------------|------------|-----------------------|---------------------------|-------|-------------|--------|-------------------|----------|-------------------------|
|  |                        | Pitch      | Quantity Front / Back | Maximum                   |       |             |        | Minimum Infeed EL | OAH      |                         |
|  |                        |            |                       | Height Single Sided / Ott | Width | Weight      | PFPM   |                   |          |                         |
| Overall Length = 6' - 0"<br>Lift Rail Length = 5' - 0"<br>Foot Print Width = 4' - 9" | Single-Sided / OTT     |            |                       |                           |       |             |        |                   |          |                         |
| Mini - 6   | 65 Ft / 150 Ft         | 6"         | 13 / 17 = 30          | 4.5" / 3.75"              | 8.5"  | 6 oz / inch | 53 fpm | 28"               | 10' - 2" | 9' - 4"                 |
| Mini - 6H *** (High Infeed)  |                        |            |                       | Consult Engineering       |       |             |        |                   |          |                         |
| Mini - 4.5   | 90 Ft / 200 Ft         | 4.5"       | 18 / 22 = 40          | 3.0" / 2.25"              | 8.5"  | 6 oz / inch | 53 fpm | 28"               | 10' - 2" | 9' - 4"                 |
| Mini - 3   | 130 Ft / 300 Ft        | 3"         | 26 / 34 = 60          | 1.5" / .75"               | 8.5"  | 6 oz / inch | 53 fpm | 28"               | 10' - 2" | 9' - 4"                 |

**Footnotes:**

1. "Footprint Width" Does not include Junction Boxes
2. "Total Storage Capacity" Used depends on packaging Length
3. "Packaging Limits, Maximum Weight" (Weight of Package) / (Length of Package)
4. "Overall Height": Final height may be increased by width of package if over 10".
5. "Minimum Infeed Elevation": Based on 3" floor clearance when standard length fingers are used (10") and chain take up is adjusted out to end of travel.